



# New Recycling Methods For Li-Ion Batteries

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## BRIEF DESCRIPTION

Prof. Juchen Guo and his research team have discovered novel methods that use a liquid reagent to extract close to 100% of the metals lithium (Li), cobalt (Co), nickel (Ni) and manganese (Mn) from  $\text{LiCoO}_2$  (LCO) and  $\text{LiNi}_x\text{Mn}_y\text{Co}_{(1-x-y)}\text{O}_2$  (NMC) cathodes, efficiently. This low cost process is easy to implement, scale up, low cost and is environmentally friendly.

## FULL DESCRIPTION

### Background

With the rapid adoption of lithium-ion battery (LiB) technologies, their recycling is also becoming an urgent demand both economically and environmentally. Currently, methods for recycling use either pyrometallurgy or hydrometallurgy. Pyrometallurgy is thermally aggressive and requires high energy consumption. Hydrometallurgy methods use organic or inorganic acids to leach the cathode materials. The corrosive reagents are both hazardous and harmful to both people and to the environment.

### Technology

Prof. Juchen Guo and his team, at UCR, have discovered methods with a liquid reagent that extract Li, Co, Ni and Mn from LCO and NMC cathodes. In this discovery, the LCO and NMC cathodes dissolve in the reagent and produce a supernatant and a precipitate. Processing the supernatant with mild reagents and at mild ambient conditions allows the extraction of Li, Co, Ni and Mn. Close to 100% of the metals are extracted efficiently with this process.

### Image

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## OTHER INFORMATION

### CATEGORIZED AS

- ▶ [Energy](#)
  - ▶ [Storage/Battery](#)
- ▶ [Materials & Chemicals](#)
  - ▶ [Chemicals](#)

### RELATED CASES

2022-855-0



1 ↓



- Reaction at 75°C
- 12 h duration
- Condenser on top (15°C)

2 ↓

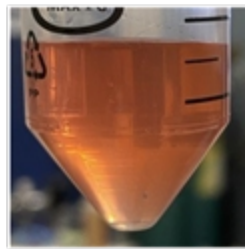


- 75°C
- Overnight
- Vacuum 20%
- Rotation speed 80-120 rpm

3 ↓



- Heat for 12 h
- Then add water



Yellowish precipitate contains Al

Pinkish supernatant contains Li & Co

Schematic representation of the lithium-ion battery recycling process

## ADVANTAGES

The significant benefits and uniqueness of this invention are:

A low-cost process that is easy to implement and straight forward to scale up. Requires low energy consumption. Green solvent that has high leaching efficiency and is environmentally friendly. No reducing agent required. 99% of Li, Co, Ni and Mn are extracted. Proven extraction with both LCO and NMC LiBs.

## APPLICATION

Eco-friendly recycling of lithium-ion batteries

## STATE OF DEVELOPMENT

The inventors have developed and demonstrated the technology in the lab. Currently, they are optimizing and scaling up the technology through a proof-of-concept grant.

## INVENTOR INFORMATION

Please visit [Prof. Guo's lab website](#) to learn more about their research

## PATENT STATUS

Country	Type	Number	Dated	Case
Patent Cooperation Treaty	Reference for National Filings	WO 2023/091287	10/05/2023	2022-855

Patent Pending

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